

INCOLOY® 800HT

UNS N08811 · W.Nr. 1.4959

Restricted-chemistry high-temperature alloy

Higher allowable stress potential through controlled chemistry and 2100°F minimum heat treatment.

01 PRODUCT INTRODUCTION

INCOLOY 800HT is a restricted-chemistry version of the 800H family. It retains the 800H carbon range while narrowing aluminum plus titanium to 0.85–1.20% and requiring a minimum 2100°F (1149°C) solution treatment. These controls are intended to maintain higher creep and stress-rupture capability than general 800H material. Certification to UNS N08811 requires all additional chemistry and heat-treatment requirements to be met. The final engineering choice should consider product form, heat-treatment condition, design temperature, loading mode, joining method and the applicable ASTM, AMS, ASME or NACE requirement.

02 ENGINEERING POSITION

Core advantage	Creep- and rupture-limited service at elevated temperature
Applications	High-temperature pressure parts · reformer tubes · furnace and heat-processing equipment
Material class	Restricted-chemistry high-temperature alloy

SELECTION NOTE Confirm product form, heat treatment, design code, temperature and actual process chemistry before specification.

03 COMMON INDUSTRY USE

Industry focus	High-temperature pressure parts · reformer tubes · furnace and heat-processing equipment
Identity	INCOLOY® 800HT · UNS N08811

Composition & Physical Data

Official limiting composition and typical physical constants.

04 CHEMICAL COMPOSITION

WEIGHT %

Ni	30–35%	Cr	19–23%
Fe	≥ 39.5%	C	0.06–0.10%
Al + Ti	0.85–1.20%	Mn	≤ 1.50%
Si	≤ 1.00%	Cu	≤ 0.75%

SOURCE CONTROL

Use the applicable ASTM, AMS, ASME or NACE product specification and certified MTR for acceptance.

05 TYPICAL PHYSICAL PROPERTIES

ROOM TEMPERATURE

Density	7.94 g/cm ³	Melting range	1357–1385°C
Specific heat	Approx. 435–450 J/kg·°C	Condition	Annealed / aged
Magnetism	Low permeability	Data status	Typical reference

06 MATERIAL IDENTITY

Common name	INCOLOY® alloy 800HT
UNS / W.Nr.	N08811 / 1.4959
Alloy family	Restricted-chemistry high-temperature alloy
Product standard	ASTM B163 · B407 · B409 · ASME Code Case 1987 where applicable

ACCEPTANCE RULE

Physical and chemistry references do not replace the certified material test report.

Mechanical & Service Performance

Condition-dependent strength and service-selection guidance.

07 MECHANICAL PROPERTIES

Higher design-stress capability depends on UNS N08811 chemistry, grain size, solution treatment and applicable code case.

08 SERVICE PERFORMANCE

Primary service	Creep- and rupture-limited service at elevated temperature
Oxidation / hot corrosion	Assess atmosphere, carburization, nitriding, sulfidation and thermal cycling for hot service.
Aqueous corrosion	Review chlorides, reducing acids, oxidizing salts and intergranular-corrosion condition.
Creep / rupture	Use code-approved allowable stresses and grade-specific long-term data at temperature.
Welded service	Verify filler metal, heat input, post-weld condition and service environment.

09 TYPICAL APPLICATIONS

Industries	High-temperature pressure parts · reformer tubes · furnace and heat-processing equipment
Critical review	Review stress state, thermal cycling, galvanic coupling and environmental contaminants.

IMPORTANT

Official bulletin values are representative. Critical service requires code compliance, certified material data and suitable testing.

Fabrication, Welding & Heat Treatment

Practical controls for maintaining alloy performance.

10 FORMING & MACHINING

Cold forming	Use nickel-alloy tooling practice and account for work hardening where applicable.
Hot working	Use grade-specific temperature windows and avoid prolonged reheating.
Machining	Rigid setup, sharp tooling, positive feed and adequate coolant are recommended.

11 WELDING GUIDANCE

Processes	GTAW, GMAW and SMAW may be used with qualified procedures.
Filler metal	Select grade-compatible filler metal and verify service compatibility.
Heat input	Control interpass temperature, dilution and unnecessary reheating.
Cleanliness	Remove oil, grease, oxides and iron contamination before welding.

12 HEAT TREATMENT

Minimum 1149°C solution treatment is a defining 800HT requirement; verify the heat-treatment record.

QUALITY CONTROL

Confirm WPS/PQR, filler metal, NDE, heat-treatment records and traceability.

Product Forms, Standards & Procurement

A practical specification and quotation checklist.

13 REFERENCE STANDARDS

ASTM B163 · B407 · B409 · ASME Code Case 1987 where applicable

14 COMMON PRODUCT FORMS

Forms	Plate · sheet · strip · bar · wire · pipe · tube · fittings · forgings
Condition	Annealed, solution treated or age hardened by grade and specification

15 RFQ INFORMATION

Material	INCOLOY® 800HT · UNS N08811 · governing ASTM/AMS/ASME specification
Dimensions	Form, OD/ID, wall or thickness, tolerances, length and quantity
Testing	Chemistry, tensile, hardness, PMI, NDE and customer-specific tests
Documents	EN 10204 3.1 MTR, heat traceability and compliance certificates

16 TECHNICAL DISCLAIMER

Values shown are typical or specification-level references and may vary by product form, thickness, heat treatment and governing standard. They do not replace engineering design calculations, corrosion review, applicable codes or the certified material test report.

Source basis	Special Metals technical literature and applicable ASTM / ASME / NACE requirements
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