

SUPER INVAR 32-5

UNS K93500

Fe–Ni–Co low-expansion alloy

Lower expansion than standard Invar in selected room-temperature ranges.

01 PRODUCT INTRODUCTION

Super Invar 32-5 is an iron-nickel-cobalt alloy designed for very low thermal expansion near ambient temperature. The cobalt addition shifts the minimum-expansion range and can provide lower expansion than Invar 36 in carefully controlled temperature windows. It is used in precision metrology, optical structures, interferometer frames and dimensional reference components. Because the expansion curve is strongly temperature- and condition-dependent, the usable range must be defined on the drawing and validated by test. Final selection should consider the complete expansion curve, mating material, surface preparation, sealing temperature and service environment.

02 ENGINEERING POSITION

Core advantage	Very low expansion in a controlled near-ambient window; verify by test
Applications	Metrology frames · optical benches · precision fixtures · reference structures
Material class	Fe–Ni–Co low-expansion alloy

03 COMMON INDUSTRY USE

Industry focus	Metrology frames · optical benches · precision fixtures · reference structures
Design note	Specify thermal expansion range, mating material and sealing cycle.

Composition & Physical Data

04 CHEMICAL COMPOSITION

Ni	31.5–33.0%	Co	4.5–5.5%
C	≤ 0.02%	Mn	≤ 0.50%
Si	≤ 0.25%	Cr	≤ 0.50%
P	≤ 0.02%	S	≤ 0.02%

05 PHYSICAL PROPERTIES

Density	Approx. 8.15 g/cm³
Thermal expansion	Very low expansion in a controlled near-ambient window; verify by test
Data status	Typical reference; specification controls acceptance

06 MATERIAL IDENTITY

Common name	SUPER INVAR 32-5
UNS	K93500
Alloy family	Fe–Ni–Co low-expansion alloy
Application focus	Metrology frames · optical benches · precision fixtures · reference structures

Mechanical & Thermal Performance

07 DIMENSIONAL STABILITY

Expansion basis	The coefficient varies with temperature, heat treatment, rolling direction and condition.
Design data	Use measured expansion curves over the complete operating and joining range.

08 SERVICE PERFORMANCE

Primary service	Glass / ceramic matching and precision dimensional control
Joining	Review sealing atmosphere, oxidation, wetting and interfacial reaction.
Thermal cycling	Assess mismatch stress, joint geometry and repeated temperature excursions.
Mechanical loads	Use product-form-specific tensile, yield and fatigue data.

09 APPLICATIONS

Typical use	Metrology frames · optical benches · precision fixtures · reference structures
Critical review	Confirm mating material, surface finish, joint design and quality criteria.

Fabrication, Sealing & Heat Treatment

10 FORMING & MACHINING

Forming	Use controlled forming practice and account for work hardening.
Machining	Use sharp tools, stable setup and suitable coolant.

11 JOINING GUIDANCE

Cleaning	Remove oil, sulfur, oxides and iron contamination before sealing.
Sealing	Control atmosphere, pre-oxidation, wetting and thermal cycle.
Heat input	Avoid unnecessary reheating and local distortion.
Inspection	Check dimensions, leak rate, seal integrity and surface condition.

12 HEAT TREATMENT

Heat treatment and stress relief must follow the specific product and sealing specification. Controlled annealing is used to stabilize dimensions and restore ductility after forming.

Quality control	Confirm process qualification, leak testing, dimensional inspection and traceability.
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Product Forms, Standards & Procurement

13 PRODUCT FORMS

Forms	Sheet · strip · bar · wire · tube · lead frames · headers · custom parts
Condition	Annealed or stress relieved according to product and sealing route

14 RFQ INFORMATION

Material	SUPER INVAR 32-5 · K93500 · controlled-expansion specification
Dimensions	Form, thickness, tolerances, length and quantity
Joining	Mating glass / ceramic, sealing temperature, atmosphere and leak rate
Documents	MTR, expansion curve, heat traceability and compliance certificates

15 TECHNICAL DISCLAIMER

Expansion values are temperature- and condition-dependent. They do not replace measured curves, joint qualification, applicable sealing standards or the certified material test report.

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